

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878 Issue date: 04/05/2022 Version: 1.0

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form	: Mixture
Trade name	: Bending oil
Product code	: 251804
Vaporizer	: Aerosol
Product group	: Trade product

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Intended for general public	
Main use category	Industrial use, Professional use, Consumer use
Use of the substance/mixture	Bending aid oil for metal tubes (reduces friction, facilitates bending)

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

VIRAX SAS 39, quai Marne - CS 40197 FR- 51206 EPERNAY Cedex T +33 (0)3 26 59 56 56 - F +33 (0)3 26 59 56 60 hse@virax.com

1.4. Emergency telephone number

Country	Organisation/Company	Address	Emergency number	Comment
United Kingdom	NHS 111/NHS 24/NHS Direct		111	or call a doctor
			0845 4647	

H222;H229

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Aerosol, Category 1

Full text of H- and EUH-statements: see section 16

Adverse physicochemical, human health and environmental effects

Pressurised container: May burst if heated. Extremely flammable aerosol.

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP)



	GHS02
Signal word (CLP)	: Danger
Hazard statements (CLP)	: H222 - Extremely flammable aerosol.
	H229 - Pressurised container: May burst if heated.
Precautionary statements (CLP)	: P101 - If medical advice is needed, have product container or label at hand.
	P102 - Keep out of reach of children.
	P103 - Read carefully and follow all instructions.

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No smoking.
P211 - Do not spray on an open flame or other ignition source.
P251 - Do not pierce or burn, even after use.
P410+P412 - Protect from sunlight. Do not expose to temperatures exceeding 50 °C/122 °F.
: Not applicable
: Not applicable

Child-resistant fastening Tactile warning

2.3. Other hazards

PBT: not yet assessed Aerosol Not applicable vPvB: not yet assessed Aerosol Not applicable Contains no PBT/vPvB substances ≥ 0.1% assessed in accordance with REACH Annex XIII

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Comments

: This product contains : Non hazardous mixture Compressed gas

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
butane (Note C)(Note U)	CAS-No.: 106-97-8 EC-No.: 203-448-7	2,5 – 10	Flam. Gas 1A, H220 Press. Gas (Comp.), H280
	EC Index-No.: 601-004-00-0		
isobutane	CAS-No.: 75-28-5	2,5 – 10	Flam. Gas 1A, H220
(Note C)(Note U)	EC-No.: 200-857-2 EC Index-No.: 601-004-00-0		Press. Gas (Comp.), H280
propane	CAS-No.: 74-98-6	2,5 – 10	Flam. Gas 1A, H220
(Note U)	EC-No.: 200-827-9 EC Index-No.: 601-003-00-5		Press. Gas (Comp.), H280

Note C : Some organic substances may be marketed either in a specific isomeric form or as a mixture of several isomers. In this case the supplier must state on the label whether the substance is a specific isomer or a mixture of isomers.

Note U (Table 3): When put on the market gases have to be classified as 'Gases under pressure', in one of the groups compressed gas, liquefied gas, refrigerated liquefied gas or dissolved gas. The group depends on the physical state in which the gas is packaged and therefore has to be assigned case by case.

Product subject to CLP Article 1.1.3.7. The disclosure rules of the components is modified in this case. Full text of H- and EUH-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general

- First-aid measures after inhalation First-aid measures after skin contact
- : If medical advice is needed, have product container or label at hand.
- : Remove person to fresh air and keep comfortable for breathing.
- : Gently wash with plenty of soap and water. Rinse skin with plenty of water or shower.

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First-aid measures after eye contact	:	Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy
First-aid measures after ingestion	:	to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. Call a poison center or a doctor if you feel unwell. Ingestion unlikely. Do not induce vomiting. If you feel unwell, seek medical advice.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects

: Not expected to present a significant hazard under anticipated conditions of normal use.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures		
5.1. Extinguishing media		
Suitable extinguishing media	: Water spray. Dry powder. Foam. Carbon dioxide. In case of major fire and large quantities: Alcohol resistant foam. Water spray.	
Unsuitable extinguishing media	: Do not use a heavy water stream.	
5.2. Special hazards arising from the substance or mixture		
Fire hazard	: Extremely flammable aerosol.	
Explosion hazard	: Pressurised container: May burst if heated.	
Hazardous decomposition products in case of fire	: Toxic fumes may be released.	
5.3. Advice for firefighters		
Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.	

SECTION 6: Accidental release measures			
6.1. Personal precautions, protective equipment and emergency procedures			
General measures	: Act in accordance with local emergency plan. Evacuate unnecessary personnel. Evacuate personnel to a safe area.		
6.1.1. For non-emergency personnel			
Protective equipment	: Wear recommended personal protective equipment.		
Emergency procedures	: Ventilate spillage area. No open flames, no sparks, and no smoking. Do not breathe spray.		
6.1.2. For emergency responders			
Protective equipment	: Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".		

6.2. Environmental precautions

Avoid release to the environment. Prevent from entering sewers, basements and workpits, or any place where its accumulation can be dangerous.

6.3. Methods and material for containment and cleaning up

For containment	:	Ventilate area.
Methods for cleaning up	:	Mechanically recover the product.
Other information	:	Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13. See Section 7. See Section 8.

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SECTION 7: Handling and storage			
7.1. Precautions for safe handling			
Precautions for safe handling	: Ensure good ventilation of the work station. Wear personal protective equipment. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Do not spray on an open flame or other ignition source. Do not pierce or burn, even after use.		
Hygiene measures	: Do not eat, drink or smoke when using this product. Always wash hands after handling the product.		
7.2. Conditions for safe storage, includ	ing any incompatibilities		
Technical measures	: Provide local exhaust or general room ventilation. Comply with applicable regulations.		
Storage conditions	: Protect from sunlight. Do not expose to temperatures exceeding 50 °C/ 122 °F. Store in a well-ventilated place. Keep cool.		
Heat and ignition sources	: Keep away from open flames, hot surfaces and sources of ignition. Keep away from heat and direct sunlight.		
Information on mixed storage	: Keep away from food, drink and animal feeding stuffs.		
Storage area	: Storage class (LGK). Aerosol dispensers and lighters.		
7.3. Specific end use(s)			

See Section 1.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1 National occupational exposure and biological limit values

butane (106-97-8)		
United Kingdom - Occupational Exposure Limits		
Local name	Butane	
WEL TWA (OEL TWA) [1]	1450 mg/m ³	
WEL TWA (OEL TWA) [2]	600 ppm	
WEL STEL (OEL STEL)	1810 mg/m ³	
WEL STEL (OEL STEL) [ppm]	750 ppm	
Remark	Carc, (only applies if Butane contains more than 0.1% of buta-1,3-diene)	
Regulatory reference	EH40/2005 (Fourth edition, 2020). HSE	

8.1.2. Recommended monitoring procedures

No additional information available

8.1.3. Air contaminants formed

No additional information available

8.1.4. DNEL and PNEC

No additional information available

8.1.5. Control banding

No additional information available

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Appropriate engineering controls:

Ensure good ventilation of the work station.

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8.2.2. Personal protection equipment

Personal protective equipment symbol(s):



8.2.2.1. Eye and face protection

Eye protection:

Chemical goggles or safety glasses

8.2.2.2. Skin protection

Skin and body protection:

Wear suitable protective clothing

Hand protection:

Protective gloves. Chemical resistant gloves (according to European standard NF EN 374 or equivalent). Choosing the proper glove is a decision that depends not only on the type of material, but also on other quality features, which differ for each manufacturer. Time of penetration is to be checked with the glove producer

8.2.2.3. Respiratory protection

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

8.2.2.4. Thermal hazards

No additional information available

8.2.3. Environmental exposure controls

Environmental exposure controls:

Avoid release to the environment.

Consumer exposure controls:

Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

Other information:

Comply with the safety procedures. Do not breathe gas/vapour/aerosol.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Colour	: red.
Odour	: characteristic.
Odour threshold	: Not available
Melting point	: Not applicable
Freezing point	: Not available
Boiling point	: Not available
Flammability	: Extremely flammable aerosol.
Explosive properties	: Pressurised container: May burst if heated.
Explosive limits	: Not available
Lower explosion limit	: Not available
Upper explosion limit	: Not available
Flash point	: Not applicable
Auto-ignition temperature	: Not available
Decomposition temperature	: Not available
рН	: Not available
Viscosity, kinematic	: Not available
Solubility	: Miscible with water.
Partition coefficient n-octanol/water (Log Kow)	: Not available
Vapour pressure	: 23 hPa
Vapour pressure at 50 °C	: Not available
Density	: 1,06 g/cm ³

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Relative density Relative vapour density at 20 °C Particle characteristics	Not availableNot availableNot applicable		
9.2. Other information			
9.2.1. Information with regard to physical hazard classes			
% of flammable ingredients	: 30		
9.2.2. Other safety characteristics			
VOC content	: 8,12 %		

SECTION 10: Stability and reactivity

10.1. Reactivity

Extremely flammable aerosol. Pressurised container: May burst if heated.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

Avoid contact with hot surfaces. Heat. No flames, no sparks. Eliminate all sources of ignition.

10.5. Incompatible materials

Oxidizing agent.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

	Acute toxicity (dermal):Acute toxicity (inhalation):Skin corrosion/irritation:Additional information:Additional information:Additional information:Additional information:Germ cell mutagenicity:Carcinogenicity:Reproductive toxicity:STOT-single exposure:STOT-repeated exposure:	Not classified (Based on available data, the classification criteria are not met) Not classified (Based on available data, the classification criteria are not met) Not classified (Based on available data, the classification criteria are not met) Not classified (Based on available data, the classification criteria are not met) Repeated or prolonged contact may cause slight irritation to the skin Not classified (Based on available data, the classification criteria are not met) May cause slight irritation to eyes Not classified (Based on available data, the classification criteria are not met) Not classified (Based on available data, the classification criteria are not met) Not classified (Based on available data, the classification criteria are not met) Not classified (Based on available data, the classification criteria are not met) Not classified (Based on available data, the classification criteria are not met) Not classified (Based on available data, the classification criteria are not met) Not classified (Based on available data, the classification criteria are not met) Not classified (Based on available data, the classification criteria are not met) Not classified (Based on available data, the classification criteria are not met) Not classified (Based on available data, the classification criteria are not met) Not classified (Based on available data, the classification criteria are not met) Not classified (Based on available data, the classification criteria are not met) Not classified (Based on available data, the classification criteria are not met)
F	Bending oil Vaporizer	Aerosol
L	*uponzoi	7010001

11.2. Information on other hazards

No additional information available

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SECTION 12: Ecological information

12.1. Toxicity

Ecology - general

: The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment.

Hazardous to the aquatic environment, short-term (acute)

Not classified (Based on available data, the classification criteria are not met)
Not classified (Based on available data, the classification criteria are not met)

Hazardous to the aquatic environment, long-term (chronic)

propane (74-98-6)	
LC50 - Fish [1]	49,9 mg/l
EC50 - Crustacea [1]	27,1 mg/l
EC50 72h - Algae [1]	11,9 mg/l

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

butane (106-97-8)		
Partition coefficient n-octanol/water (Log Pow)	2,89	
propane (74-98-6)		
Partition coefficient n-octanol/water (Log Pow)	1,09	

12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

Bending oil
PBT: not yet assessed
Aerosol Not applicable
vPvB: not yet assessed
Aerosol Not applicable

12.6. Endocrine disrupting properties

No additional information available

12.7. Other adverse effects

No additional information available

SECTION 13: Disposal considerations	

13.1. Waste treatment methods

Regional legislation (waste) Waste treatment methods Product/Packaging disposal recommendations	 Disposal must be done according to official regulations. Dispose of contents/container in accordance with licensed collector's sorting instructions. Dispose of this material and its container at hazardous or special waste collection point. Empty containers can be dumped according to local legislation. Do not burn empty packaging. Do not cut using a blowtorch. Following use, do not pierce or burn the packaging, even if it is empty.
Ecology - waste materials	 Do not contaminate ground and surface water. Empty the packaging completely prior to disposal. Avoid release to the environment.
European List of Waste (LoW) code	 Code Waste to be completed according to the use and the list of Decision 2000/352 / EC 16 05 04* - gases in pressure containers (including halons) containing dangerous substances

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ADR	IMDG	ΙΑΤΑ	ADN	RID
14.1. UN number or ID	number			
UN 1950	UN 1950	UN 1950	UN 1950	UN 1950
14.2. UN proper shippi	ng name			
AEROSOLS	AEROSOLS	Aerosols, flammable	AEROSOLS	AEROSOLS
Transport document des	cription			
UN 1950 AEROSOLS,	UN 1950 AEROSOLS, 2.1	UN 1950 Aerosols,	UN 1950 AEROSOLS, 2.1	UN 1950 AEROSOLS, 2.
2.1, (D)		flammable, 2.1		
14.3. Transport hazard	class(es)			
2.1	2.1	2.1	2.1	2.1
14.4. Packing group				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
14.5. Environmental ha	azards			
Dangerous for the	Dangerous for the	Dangerous for the	Dangerous for the	Dangerous for the
environment: No	environment: No	environment: No	environment: No	environment: No
	Marine pollutant: No			

14.6. Special precautions for user

Overland transport

Classification code (ADR)	: 5F
Special provisions (ADR)	: 190, 327, 344, 625
Limited quantities (ADR)	: 11
Excepted quantities (ADR)	: E0
Packing instructions (ADR)	: P207, LP200
Special packing provisions (ADR)	: PP87, RR6, L2
Mixed packing provisions (ADR)	: MP9
Transport category (ADR)	: 2
Special provisions for carriage - Packages (ADR)	: V14
Special provisions for carriage - Loading, unloading	: CV9, CV12
and handling (ADR)	
Special provisions for carriage - Operation (ADR)	: S2
Tunnel restriction code (ADR)	: D
Transport by sea	
Special provisions (IMDG)	: 63, 190, 277, 327, 344, 381, 959
Packing instructions (IMDG)	: P207, LP200
Special packing provisions (IMDG)	: PP87, L2
EmS-No. (Fire)	: F-D
EmS-No. (Spillage)	: S-U
Stowage category (IMDG)	: None
Stowage and handling (IMDG)	: SW1, SW22
Segregation (IMDG)	: SG69
Segregation (IMDC)	. 5009
A in the second	
Air transport	. 50
PCA Excepted quantities (IATA)	: E0
PCA Limited quantities (IATA)	: Y203
PCA limited quantity max net quantity (IATA)	: 30kgG
PCA packing instructions (IATA)	: 203
PCA max net quantity (IATA)	: 75kg
CAO packing instructions (IATA)	: 203
CAO max net quantity (IATA)	: 150kg
Special provisions (IATA)	: A145, A167, A802

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ERG code (IATA)	:	10L
Inland waterway transport		
Classification code (ADN)	:	5F
Special provisions (ADN)	:	190, 327, 344, 625
Limited quantities (ADN)	:	1 L
Excepted quantities (ADN)	:	E0
Equipment required (ADN)	:	PP, EX, A
Ventilation (ADN)	:	VE01, VE04
Number of blue cones/lights (ADN)	:	1
Rail transport		
Classification code (RID)	:	5F
Special provisions (RID)	:	190, 327, 344, 625
Limited quantities (RID)	:	1L
Excepted quantities (RID)	:	E0
Packing instructions (RID)	:	P207, LP200
Special packing provisions (RID)	:	PP87, RR6, L2
Mixed packing provisions (RID)	:	MP9
Transport category (RID)	:	2
Special provisions for carriage – Packages (RID)	:	W14
Special provisions for carriage - Loading, unloading	:	CW9, CW12
and handling (RID)		
Colis express (express parcels) (RID)	:	CE2
Hazard identification number (RID)	:	23

14.7. Maritime transport in bulk according to IMO instruments

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

EU restriction list (REACH Annex XVII)				
Reference code Applicable on		Entry title or description		
3(a)	Bending oil	Substances or mixtures fulfilling the criteria for any of the following hazard classes or categories set out in Annex I to Regulation (EC) No 1272/2008: Hazard classes 2.1 to 2.4, 2.6 and 2.7, 2.8 types A and B, 2.9, 2.10, 2.12, 2.13 categories 1 and 2, 2.14 categories 1 and 2, 2.15 types A to F		
40.	butane ; isobutane ; propane	Substances classified as flammable gases category 1 or 2, flammable liquids categories 1, 2 or 3, flammable solids category 1 or 2, substances and mixtures which, in contact with water, emit flammable gases, category 1, 2 or 3, pyrophoric liquids category 1 or pyrophoric solids category 1, regardless of whether they appear in Part 3 of Annex VI to Regulation (EC) No 1272/2008 or not.		

Contains no substance on the REACH candidate list

Contains no REACH Annex XIV substances

Contains no substance subject to Regulation (EU) No 649/2012 of the European Parliament and of the Council of 4 July 2012 concerning the export and import of hazardous chemicals.

Contains no substance subject to Regulation (EU) No 2019/1021 of the European Parliament and of the Council of 20 June 2019 on persistent organic pollutants

Contains no substance subject to REGULATION (EU) No 1005/2009 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 September 2009 on substances that deplete the ozone layer.

Contains no substance subject to Regulation (EU) 2019/1148 of the European Parliament and of the Council of 20 June 2019 on the marketing and use of explosives precursors.

VOC content

: 8,12 %

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Directive 2012/18/EU (SEVESO III)

Seveso III Part I (Categories of dangerous substances)	Qualifying quantity (tonnes)	
	Lower-tier	Upper-tier
P3a FLAMMABLE AEROSOLS	150	500
'Flammable' aerosols Category 1 or 2, containing flammable gases Category 1 or 2 or		
flammable liquids Category 1		

Contains no substance subject to Regulation (EC) 273/2004 of the European Parliament and of the Council of 11 February 2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances.

15.1.2. National regulations

Ensure all national/local regulations are observed

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Abbreviations and acronyms:				
ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways			
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road			
ATE	Acute Toxicity Estimate			
BCF	Bioconcentration factor			
BLV	Biological limit value			
BOD	Biochemical oxygen demand (BOD)			
COD	Chemical oxygen demand (COD)			
DMEL	Derived Minimal Effect level			
DNEL	Derived-No Effect Level			
EC-No.	European Community number			
EC50	Median effective concentration			
EN	European Standard			
IARC	International Agency for Research on Cancer			
IATA	International Air Transport Association			
IMDG	International Maritime Dangerous Goods			
LC50	Median lethal concentration			
LD50	Median lethal dose			
LOAEL	Lowest Observed Adverse Effect Level			
NOAEC	No-Observed Adverse Effect Concentration			
NOAEL	No-Observed Adverse Effect Level			
NOEC	No-Observed Effect Concentration			
OECD	Organisation for Economic Co-operation and Development			
OEL	Occupational Exposure Limit			
PBT	Persistent Bioaccumulative Toxic			
PNEC	Predicted No-Effect Concentration			
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail			
SDS	Safety Data Sheet			
STP	Sewage treatment plant			
ThOD	Theoretical oxygen demand (ThOD)			
TLM	Median Tolerance Limit			
VOC	Volatile Organic Compounds			
CAS-No.	Chemical Abstract Service number			
N.O.S.	Not Otherwise Specified			
vPvB	Very Persistent and Very Bioaccumulative			
ED	Endocrine disrupting properties			
CLP	Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008			
REACH	Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (EC) No 1907/2006			
TRGS	Technical Rules for Hazardous Substances			
IOELV	Indicative Occupational Exposure Limit Value			
WGK	Water Hazard Class			

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Data sources	: 17 ATP Inserted / Updated. REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006 . ECHA (European Chemicals Agency).
Training advice	: Normal use of this product shall imply use in accordance with the instructions on the packaging.
Other information	: DISCLAIMER OF LIABILITY The information in this SDS was obtained from sources which we believe are reliable. However, the information is provided without any warranty, express or implied, regarding its correctness. The conditions or methods of handling, storage, use or disposal of the product are beyond our control and may be beyond our knowledge. For this and other reasons, we do not assume responsibility and expressly disclaim liability for loss, damage or expense arising out of or in any way connected with the handling, storage, use or disposal of the product. This SDS was prepared and is to be used only for this product. If the product is used as a component in another product, this SDS information may not be applicable. Ensure all national/local regulations are observed.

Flam. Gas 1A	Flammable gases, Category 1A			
H220	Extremely flammable gas.			
H222	Extremely flammable aerosol.			
H229	Pressurised container: May burst if heated.			
H280	Contains gas under pressure; may explode if heated.			
Press. Gas (Comp.)	Gases under pressure : Compressed gas			

Classification and procedure used to derive the classification for mixtures according to Regulation (EC) 1272/2008 [CLP]:				
Aerosol 1	H222;H229	On basis of test data		

Safety Data Sheet (SDS), EU

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.